Corner formation

There is a coat, adjusted to the colour for corner formation.

Edge processing

Version 1: with *imi*-rost ABS-edges
1. Apply as usual, but switch off the swabble unit and the buffer unit.

Version 2: Coating colour
- Grind MDF edges.
- Clean.
- Apply coating colour with roller or brush.
- Seal twice with matte varnish.

Core material

For the *imi*-rost product line offers different core materials, depending on customer’s preference and application:
- Standard MDF-board
- Coloured MDF-board
- Water-resistant MDF-board
- B1 MDF-board
- A1 mineral coreboard
- Block board with MDF surface
- Birch multiplex plywood
- Water proof PU-Recycling board
... or others

Corner formation with edge set, see backsite.

Please also check our processing Videos:
www.imi-beton.com/video-channel

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**Accessories**

<table>
<thead>
<tr>
<th>Colour</th>
<th>Designation</th>
<th>Packaging unit</th>
<th>Item no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>rust</td>
<td>Coating colour</td>
<td>1 litre</td>
<td>5000</td>
</tr>
<tr>
<td>rust</td>
<td>Coating colour</td>
<td>0.5 litre</td>
<td>5001</td>
</tr>
<tr>
<td>rust</td>
<td>Coating colour</td>
<td>0.25 litre</td>
<td>5002</td>
</tr>
<tr>
<td>rust</td>
<td>ABS edge</td>
<td>50 m roll (25 mm width)</td>
<td>KG 9400</td>
</tr>
<tr>
<td>rust</td>
<td>Original <em>imi</em>-rost edge (HPL)</td>
<td>3 m strips (23 mm width)</td>
<td>IK 9420</td>
</tr>
</tbody>
</table>
Edge processing with imi-rost coating colour:

1. Cut the boards mitred and glue them together.

2. After the glue has hardened, you can cut a narrow chamfer with the grinding block or a router.

3. The next step is to secure the surface to the edge by a masking tape.

4. Then you can apply directly the coating colour on the chamfer with a paint roller or a paintbrush.

5. Let the colour dry sufficiently and remove then the masking tape.

6. At the end please seal the edge with a 2-component-varnish. For higher resilience, you can varnish the edge several times.

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