imi-rost coating paint
Technical Datasheet

Product description: imi-rost coating paint

• Full Color and Tinting Paint for imi-rost edge processing
• 100% pure acrylite, water-dilutable, matt, low-odor, good coloring power, lightfast

Properties
Weather-resistant, environmentally compatible 100% pure acrylate emulsion paint. Matt, low-odor, produces brilliant colors, good coloring power, very light-fast and unsaponifiable. They are also diffusible and very easy to apply.

Field of Application
For processing Edges and chamfers with imi-rost composite boards.

Material description
Gloss grade: matt
Base material: Pure acrylate copolymer
Density: ca. 1,25 g/cm³
Packaging: 250 ml, 500 ml, 1000 ml

Use
Thinning: If necessary, slightly with water.

Compatibility
Only mixable with similar materials and those specified in this Data Sheet.

Application
imi-rost coating paint can be applied by brush, roller and airless spraying.

Consumption
Ca. 140–170 ml/m² per layer on smooth substrates. On rough surfaces, consumption will be higher. Determine exact consumption by way of a test application on the object to be coated.

Application temperature
Do not apply if air or object temperature is below +5°C.

Tool cleaning
Clean tools immediately after use with water.

Drying (+20 °C, 65 % rela-tive humidity)
Recoatable after about 12 hours. Allow longer drying times at low-er temperatures and/or higher air humidity.

Storage
Store in a cool and frost-free lo-cation. Close opened containers tightly.

Declaration
Note: Do not inhale the paint spray.

Water pollution class
WGK 1, according to VwVwS.

Product code
M-DF02.
Comply with the specifications in the current safety data sheet.
### Airless spray data

<table>
<thead>
<tr>
<th>Nozzle opening</th>
<th>Jet angle</th>
<th>Pressure bar</th>
<th>Thinning</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inch</td>
<td>mm</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0.021–0.027</td>
<td>0.53–0.69</td>
<td>40°–80°</td>
<td>approx. 150</td>
</tr>
</tbody>
</table>

**Remark:** This Data Sheet has been prepared taking into account the current applicable German laws, standards, specifications and codes of practice. All details have been translated from the current German version. The contents do not form a legal contract. The user and/or the purchaser is not released from the responsibility of checking that our products are suitable for the proposed use. In addition our Terms of Conditions and Payment apply. When a new version of this Data Sheet appears with updated information the previous version no longer applies. The current version is available on our website.