SURFACE DESIGN
Processing notes

Cutting
Cutting with hollow or trapezoidal tooth saw blade, with manual feed. Cut outs have to be milled with CNC milling machine or by hand.

Corner formation
For corner formation, there is an edge set, consisting of mineral coating mass, covering colour and patina and a 3-component edge sealing agent, Art. No. 5700.

Edge processing
Version 1: with imi-beton ABS-edges
(apply as usual, but switch off swabble unit and buffer unit)
Version 2: with edge set
- Grind edges, then clean.
- Apply outer coat with foam paint roller or brush.
- Apply coating mass thinly with foam paint roller, let it dry and grind.
- Seal with matt varnish and wipe with patina.

Core material:
The imi-beton product line offers different core materials, depending on customer's preference and application:
- Standard MDF board
- Coloured MDF board
- Water-resistant MDF board
- B1 MDF board
- A1 mineral coreboard
- Block board with MDF surface
- Birch Multiplex plywood
- Water proof PU-recycling board
...and others

Corner formation with edge set, see imi-beton processing notes.
Edge sealing, see back side.
Please also check our processing Videos: www.imi-beton.com/video-channel

Accessories;

<table>
<thead>
<tr>
<th>Colour</th>
<th>Description</th>
<th>Packing unit</th>
<th>Article no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Concrete grey</td>
<td>Express edge set small</td>
<td>ca. 0,8 kg for ca. 30 – 40 rm</td>
<td>7530</td>
</tr>
<tr>
<td>Concrete anthracite</td>
<td>Express edge set small</td>
<td>ca. 0,8 kg for ca. 30 – 40 rm</td>
<td>7540</td>
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<tr>
<td>Concrete grey</td>
<td>Express edge set large</td>
<td>ca. 1,1 kg for ca. 50 – 70 rm</td>
<td>7531</td>
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<tr>
<td>Concrete anthracite</td>
<td>Express edge set large</td>
<td>ca. 1,1 kg for ca. 50 – 70 rm</td>
<td>7541</td>
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<tr>
<td>Concrete grey</td>
<td>ABS edge</td>
<td>50 m roll (25 mm width)</td>
<td>KG 9200</td>
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<tr>
<td>Concrete anthracite</td>
<td>ABS edge</td>
<td>100 m roll (23 mm width)</td>
<td>KG 9120</td>
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<tr>
<td>Concrete grey</td>
<td>Original imi-beton edge (CPL)</td>
<td>3 m strips (23 mm width)</td>
<td>IK 9020</td>
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<tr>
<td>Concrete anthracite</td>
<td>Original imi-beton edge (HPL)</td>
<td>3 m strips (23 mm width)</td>
<td>IK 9220</td>
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</tbody>
</table>

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As of
11. October 2016
**Processing notes**

**Plus**
closed pored surface

**Edge seal:**

1. Mix components A, B, and C in a suitable container. Mixing ratio must be adhered strictly!
   - A 100 parts
   - B 10 parts
   - C 4 parts

2. Surface has to be secured by a masking tape, approx. 5 mm to the chamfer and apply the imi-beton plus sealing thickly with a brush.

3. After drying, apply the Plus sealing again with the brush. Can be repeated, depending on the desired layer thickness!

4. Remove the masking tape after approx. 30 min. Than let it dry over-night.

5. Afterwards clean the surface with a sharp broach.

6. Grind the surface and chamfer slightly with a dull grinding paper with a grain of 320.

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