### Corner formation

There is a special edge set for creating corners – composing of mineral coating mass, patina and deep primer.

### Edge processing

**Version 1: with imi-beton ABS-edge**  
(apply as usual, but switch off buffer unit)

**Version 2: with edge set**
- Grind edges, then clean.
- Apply coating mass thinly with foam paint roller, let it dry, and grind.
- Seal with deep primer.
- Wipe with patina.

### Core material:

The imi-beton product line offers different core materials, depending on customer’s preference and application:

- Standard MDF-board
- Coloured MDF-board
- Water-resistant MDF-board
- B1 MDF-board
- A1 mineral coreboard
- Block board with MDF surface
- Birch multiplex plywood
- Water proof PU-Recycling board
- ... and others

**Corner formation with edge set, see backsite.**

Please also check our processing Videos:  
[www.imi-beton.com/video-channel](http://www.imi-beton.com/video-channel)

<table>
<thead>
<tr>
<th>Colour</th>
<th>Description</th>
<th>Package</th>
<th>Article No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Concrete grey</td>
<td>Express edge set outdoor small</td>
<td>ca. 1 kg for ca. 30-40 rm</td>
<td>7430</td>
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<tr>
<td>Concrete anthracite</td>
<td>Express edge set outdoor small</td>
<td>ca. 1 kg for ca. 30-40 rm</td>
<td>7440</td>
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<tr>
<td>Concrete grey</td>
<td>Express edge set outdoor large</td>
<td>ca. 1,5 kg for ca. 50-70 rm</td>
<td>7431</td>
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<tr>
<td>Concrete anthracite</td>
<td>Express edge set outdoor large</td>
<td>ca. 1,5 kg for ca. 50-70 rm</td>
<td>7441</td>
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<td></td>
<td>Cosmopur PU cartridge adhesive</td>
<td>310 ml</td>
<td>5788</td>
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<tr>
<td>Concrete grey</td>
<td>ABS edge</td>
<td>50 m roll (25 mm width)</td>
<td>KG 9200</td>
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<tr>
<td>Concrete anthracite</td>
<td>ABS edge</td>
<td>50 m roll (25 mm width)</td>
<td>KG 9110</td>
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</tbody>
</table>

Our outdoor carrier board does not have a counter-pull. Therefore they are not suitable for fronts or similar use, as well as freestanding applications. Due to the large number of possible applications, a prior check by the user is recommended.

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### Edge processing with edge set:

**1.** Cut the boards mitred and glue them together with Cosmopur PU cartridge adhesive.

**2.** After gluing, mill cut the edges with a planer or router.

**3.** Surface to the edge has to be secured by a masking tape.

**4.** Apply thinly the coating mass by hand or a foam paint roller. Drying time should be at least 4 - 5 hours. For thicker application allow drying over night.

**5.** Take away the masking tape and make a fine grinding (150 grit).

**6.** Seal with deep primer.

**7.** In order to achieve the original concrete character wipe the varnished and processed area with the patina as final processing.

**8.** Finally, for higher load capacity, seal the edges again with deep primer.

**ATTENTION:** Before using the patina or deep primer the bottle should be shaken!

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