Corner formation
For creating corners there is the express edge set – composing of special mineral coating mass and patina.

Edge processing
Version 1: with imi-beton ABS-edge, or original imi-beton edge.
(apply as usual, but switch off buffer unit)
Version 2: with edge set
• Grind MDF edges, then clean.
• Apply coating mass thinly with foam paint roller, let it dry, and grind.
• Seal with matt varnish.
• Wipe with patina.

Core material:
The imi-beton product line offers different core materials, depending on customer’s preference and application:
• Standard MDF-board
• Coloured MDF-board
• Water-resistant MDF-board
• B1 MDF-board
• A1 mineral coreboard
• Block board with MDF surface
• Birch multiplex plywood
• Water proof PU-Recycling board
...and others

Corner formation with edge set, see backsite.

Please also check our processing Videos:
www.imi-beton.com/video-channel

Processing with normal hardmetal tools

Accessories:

<table>
<thead>
<tr>
<th>Colour</th>
<th>Description</th>
<th>Package</th>
<th>Article No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Concrete grey</td>
<td>Express edge set small</td>
<td>ca. 0,8 kg for ca. 30 – 40 rm</td>
<td>7530</td>
</tr>
<tr>
<td>Concrete anthracite</td>
<td>Express edge set small</td>
<td>ca. 0,8 kg for ca. 30 – 40 rm</td>
<td>7540</td>
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<tr>
<td>Concrete grey</td>
<td>Express edge set large</td>
<td>ca. 1,1 kg for ca. 50 – 70 rm</td>
<td>7531</td>
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<tr>
<td>Concrete anthracite</td>
<td>Express edge set large</td>
<td>ca. 1,1 kg for ca. 50 – 70 rm</td>
<td>7541</td>
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<tr>
<td>Concrete grey</td>
<td>ABS edge</td>
<td>50 m roll (25 mm width)</td>
<td>KG 9200</td>
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<tr>
<td>Concrete anthracite</td>
<td>ABS edge</td>
<td>50 m roll (25 mm width)</td>
<td>KG 9110</td>
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<tr>
<td>Concrete grey</td>
<td>Original imi-beton edge (CPL)</td>
<td>3 m stripe (25 mm width)</td>
<td>IK 9020</td>
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<tr>
<td>Concrete anthracite</td>
<td>Original imi-beton edge (HPL)</td>
<td>3 m stripe (25 mm width)</td>
<td>IK 9220</td>
</tr>
</tbody>
</table>
Edge processing with edge set:

1. Cut the boards mitred and glue them together.

2. After gluing, mill cut the edges with a planer or router.

3. Surface to the edge has to be secured by a masking tape.

4. Afterwards apply thinly the coating mass. Drying time should be at least 4 - 5 hours. For thicker application allow drying over night.

5. Take away the masking tape and make a fine grinding (150 grit).

6. Seal with a matt varnish (for example „König“).

7. In order to achieve the original concrete character wipe the varnished and processed area with the patina as final processing.

8. Finally, for higher load capacity, the edges should be varnished again.

ATTENTION: Before using the patina the bottle should be shaked!

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