

Corner formation

For creating corners there is the express edge set – composing of special mineral coating mass and patina.

Edge processing

Version 1: with imi-beton ABS-edge, or original imi-beton edge.

(apply as usual, but switch off buffer unit)

Version 2: with edge set

- Grind MDF edges, then clean.
- Apply coating mass thinly with foam paint roller, let it dry, and grind.
- Seal with matt varnish.
- Wipe with patina.

Core material:

The **imi-beton** product line offers different core materials, depending on customer's preference and application:

- Standard MDF-board
 - Coloured MDF-board
 - Water-resistant MDF-board
 - B1 MDF-board
 - A1 mineral coreboard
 - Block board with MDF surface
 - Birch multiplex plywood
 - Water proof PU-Recycling board
- ...and others

Corner formation with edge set, see backsite.

Please also check our processing Videos:

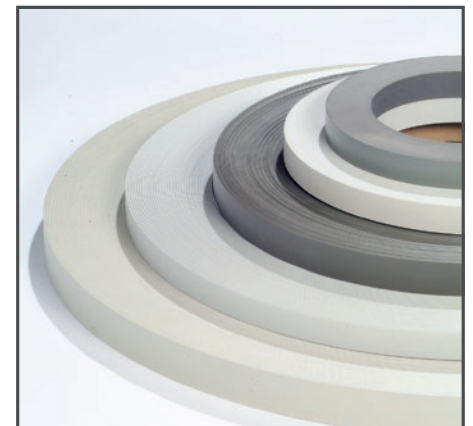
www.imi-beton.com/video-channel



Processing with normal hardmetal tools



imi-beton express edge set



imi-beton ABS-edge

Accessories:

Colour	Description	Package	Article No.
Concrete grey	Express edge set small	ca. 0,8 kg for ca. 30 – 40 cm	7530
Concrete anthracite	Express edge set small	ca. 0,8 kg for ca. 30 – 40 cm	7540
Concrete grey	Express edge set large	ca. 1,1 kg for ca. 50 – 70 cm	7531
Concrete anthracite	Express edge set large	ca. 1,1 kg for ca. 50 – 70 cm	7541
Concrete grey	ABS edge	50 m roll (25 mm width)	KG 9200
Concrete anthracite	ABS edge	50 m roll (25 mm width)	KG 9110
Concrete grey	Original imi-beton edge (CPL)	3 m stripe (25 mm width)	IK 9020
Concrete anthracite	Original imi-beton edge (HPL)	3 m stripe (25 mm width)	IK 9220

Edge processing with edge set:

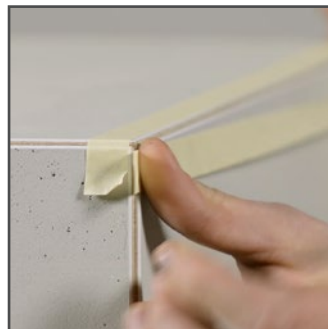
1. Cut the boards mitred and glue them together.



2. After glueing, mill cut the edges with a planer or router.



3. Surface to the edge has to be secured by a masking tape.



4. Afterwards apply thinly the coating mass. Drying time should be at least 4 - 5 hours. For thicker application allow drying over night.



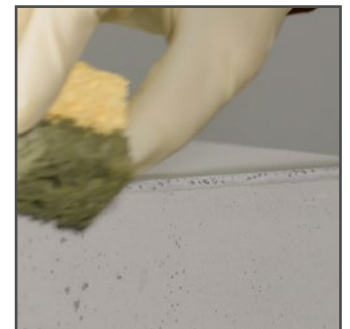
5. Take away the masking tape and make a fine grinding (150 grit).



6. Seal with a matt varnish (for example „König“).



7. In order to achieve the original concrete character wipe the varnished and processed area with the patina as final processing.



8. Finally, for higher load capacity, the edges should be varnished again.

ATTENTION: Before using the patina the bottle should be shaken!

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